

# Drill thread milling cutters

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

## Thread milling cutters for ISO metric threads

	Solid carbide	<b>3774</b>				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	<b>3776</b>				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	<b>3775</b>				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	<b>3777</b>				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	
	Solid carbide	<b>3778</b>				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	<b>3780</b>				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	<b>3779</b>				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	<b>3781</b>				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	
	Solid carbide	<b>3782</b>				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	<b>3784</b>				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	<b>3783</b>				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	<b>3785</b>				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	

## Thread milling cutters for ISO metric fine threads

	Solid carbide	<b>3786</b>				
Gühring std.	DTMC SP	○			M 4 X0,50 - M16 X1,50	

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

## Thread milling cutters for ISO metric fine threads




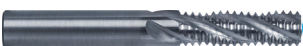


	Solid carbide	<b>3788</b>				
Gühring std.	DTMC SP	Ⓢ			M 4 X0,50 - M16 X1,50	
	Solid carbide	<b>3787</b>				
Gühring std.	DTMC SP	○			M 6 X0,75 - M16 X1,50	
	Solid carbide	<b>3789</b>				
Gühring std.	DTMC SP	Ⓢ			M 6 X0,75 - M16 X1,50	
	Solid carbide	<b>3790</b>				
Gühring std.	DTMC SP	○			M 4 X0,50 - M16 X1,50	
	Solid carbide	<b>3792</b>				
Gühring std.	DTMC SP	Ⓢ			M 4 X0,50 - M16 X1,50	
	Solid carbide	<b>3791</b>				
Gühring std.	DTMC SP	○			M 6 X0,75 - M16 X1,50	
	Solid carbide	<b>3793</b>				
Gühring std.	DTMC SP	Ⓢ			M 6 X0,75 - M16 X1,50	
	Solid carbide	<b>3794</b>				
Gühring std.	DTMC SP	○			M 8 X0,75 - M16 X1,50	
	Solid carbide	<b>3796</b>				
Gühring std.	DTMC SP	Ⓢ			M 8 X0,75 - M16 X1,50	
	Solid carbide	<b>3795</b>				
Gühring std.	DTMC SP	○			M 8 X0,75 - M16 X1,50	
	Solid carbide	<b>3797</b>				
Gühring std.	DTMC SP	Ⓢ			M 8 X0,75 - M16 X1,50	

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	● TiAlN
Ⓢ AlTiN	Ⓢ TiCN	Ⓢ FIRE	Ⓢ AlCrN	Ⓢ TiN	Ⓢ MolyGlide







## Thread milling cutters without chamfer

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

### Thread milling cutters for ISO metric threads




	Solid carbide	3734	
Gühring std.	TM SP	○	M 6 - M20
	Solid carbide	3737	
Gühring std.	TM SP	Ⓢ	M 6 - M20
	Solid carbide	3743	
Gühring std.	TM SP	Ⓐ	M 6 - M20
	Solid carbide	3735	
Gühring std.	TM SP	○	M 6 - M20
	Solid carbide	3740	
Gühring std.	TM SP	Ⓢ	M 6 - M20
	Solid carbide	3744	
Gühring std.	TM SP	Ⓐ	M 6 - M20

### Thread milling cutters for BSP-threads




	Solid carbide	3745	
Gühring std.	TM SP	○	G 1/8 - G 3/8
	Solid carbide	3748	
Gühring std.	TM SP	Ⓢ	G 1/8 - G 3/8
	Solid carbide	3751	
Gühring std.	TM SP	Ⓐ	G 1/8 - G 3/8
	Solid carbide	3746	
Gühring std.	TM SP	○	G 1/8 - G 3/8
	Solid carbide	3750	
Gühring std.	TM SP	Ⓢ	G 1/8 - G 3/8
	Solid carbide	3752	
Gühring std.	TM SP	Ⓐ	G 1/8 - G 3/8

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

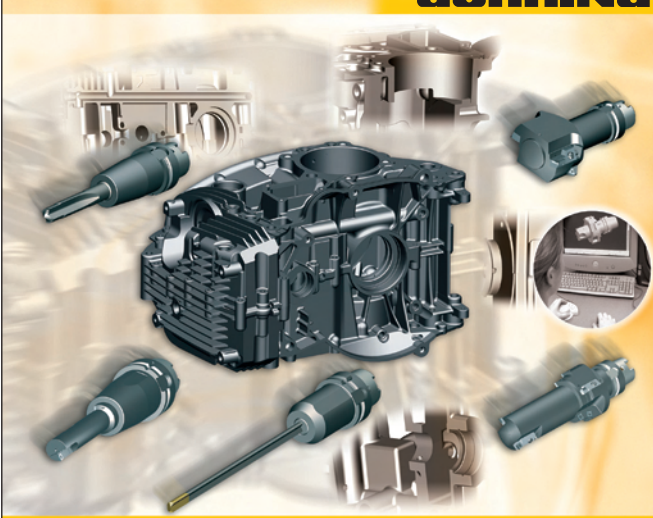
### Thread milling cutters for NPT-threads

	Solid carbide	3753	
Gühring std.	TM SP	○	1/8 - 3/8
	Solid carbide	3754	
Gühring std.	TM SP	Ⓢ	1/8 - 3/8
	Solid carbide	3755	
Gühring std.	TM SP	Ⓐ	1/8 - 3/8

### Thread milling cutters for NPTF-threads

	Solid carbide	3756	
Gühring std.	TM SP	○	1/8 - 3/8
	Solid carbide	3757	
Gühring std.	TM SP	Ⓢ	1/8 - 3/8
	Solid carbide	3758	
Gühring std.	TM SP	Ⓐ	1/8 - 3/8

## GUHRING



## OEM

**Our OEM division was specifically created to provide direct support for the machine tool industry and has received ongoing development in recent years. Benefit from our know-how of process and tool planning, tool design, process optimisation and after-sales-service.**

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	Ⓐ TiAlN
Ⓐ AlTiN	Ⓢ TiCN	● FIRE	● AlCrN	● S TiN	● M MolyGlide